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Report on the initial type test of a residential space heating appliance fired by wood pellets according to DIN EN 14785

Test laboratory	TÜV SÜD Industrie Service GmbH Feuerungs- und Wärmetechnik Notified Body 0036 according to CPR
Subject of test	Roomheater according to DIN EN 14785
Type	HLP 3602 Intended use: space heating Fuel: wood pellets
Client	Schengen GmbH Austr. 92 74076 Heilbronn
Manufacturer	Ningbo Hongsheng Fireplace Co. Ltd Hudi, Linshan Town, Yuyao City, Zhejiang Province P. R. China
Importer	Schengen GmbH Austr. 92 Deutschland - 74076 Heilbronn OneUp France Poêles STRAUSS 15 Avenue des Fleurs France - 52000 CHAUMONT
Scope of order	Initial type test in the process of assessment and verification of constancy of performance according to Regulation (EU) No. 305/2011 (CPR)
Expert	Dipl.-Ing. Dirk Weisgerber
Period of Test	August 2022 - January 2023
Basis of test	DIN EN 14785:2006-09 DIN EN 14785 Berichtigung 1:2007-10

Date: 2023-01-05
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This document includes
11 pages and 53 enclosures

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The test results refer exclusively to the units under test.



1 Summary

Client	Schenger GmbH
Manufacturer	Ningbo Hongsheng Fireplace Co. Ltd
Importer	<ul style="list-style-type: none"> Schenger GmbH OneUp France Poêles STRAUSS
Subject of test	Roomheater fired by wood pellets according to DIN EN 14785
Intended use	Space heating
Fuel	Wood Pellets
Type	HLP 3602
General design	Body of the appliance: steel Cover of the appliance: steel cover Front fire door with glass inset Integrated fuel hopper Combustion in burner pot Combustion air supply: induced draught fan With convection air fan Automatically fed with auger Automatic ignition Cleaning and deashing manual Grate integrated in the burner Ash pan

Characteristics at nominal and partial heat output

		Nominal heat output	Partial heat output
Heat output	kW	9.3	4.2
Fuel rate	kg/h	2.1	0.9
CO-Emission (13% Vol. O ₂)	Vol. %	0.007	0.020
CO-Emission (13% Vol. O ₂)	mg/m ³	85	255
NO _x -Emission (13% Vol. O ₂)	mg/m ³	78	87
OGC-Emission (13% Vol. O ₂)	mg/m ³	1	6
Dust-Emission (13% Vol. O ₂)	mg/m ³	14	19
Efficiency	%	93.2	96.2
Flue-gas temperature	°C	108	56
Flue-gas temperature behind the stove in the spigot	°C	130	67
Flue draught	Pa	12	10
Flue gas mass flow	g/s	7.0	4.6
Electrical connection		~ 230 V, 50 Hz	
Distance to combustible	cm	10 (rear wall) / 15 (side wall) 80 (front) / 0 (floor, feet height 20 mm)	

The essential characteristics according to appendix ZA.1 of DIN EN 14785 for room heaters fired by wood pellets were tested and the requirements are fulfilled, if the measures in clause 6 have been taken into account. This result is a prerequisite for performing the process of assessment and verification of constancy of performance and CE marking by the manufacturer.

Feuerungs- und Wärmetechnik



Norbert Hörmann
Head Appliances

Expert of Notified Body 0036
according to Regulation (EU)
No. 305/2011 (CPR)



Dirk Weisgerber

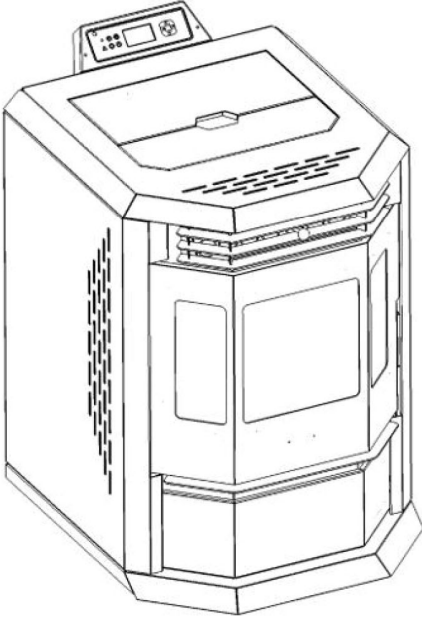
2 Basis of test

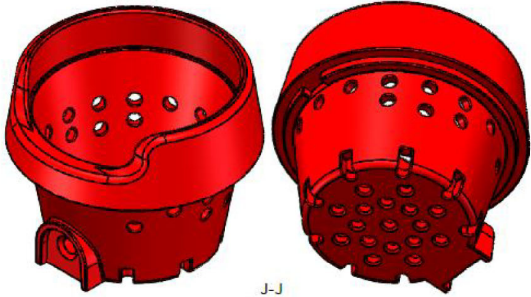

- 2.1 DIN EN 14785:2006-09 Residential space heating appliances fired by wood pellets, Requirements and test methods
- 2.2 DIN EN 14785 Ber 1:2007-10; Amendment 1 to DIN EN 14785
- 2.3 EN 16510-1:2018-11 Residential solid fuel burning appliances - Part 1: General requirements and test methods“
- 2.4 Documents of the customer


3 List of enclosed documents and further applicable documents

- A1 - A20 Results and analysis of the test, measuring and test equipment
- B1 - B32 Drawings, parts list
- C Equipment

4 Description of the roomheater

4.1	Appliance	Roomheater fired by wood pellets
4.2	Intended use	Space heating appliance for domestic use
4.3	Type	HLP 3602
4.4	Defined fuel	Wood pellets
4.5	Dimensions in cm (width x depth x height)	60 x 64 x 90
4.6	Weight	130 kg
4.7	Overview	
4.8	Firedoor	Panoramic front firedoor with 3 glass insets (Glass inset left and right width 12 cm x height 28 cm, glass inset middle width 28 cm x height 28 cm)
4.9	General construction	<ul style="list-style-type: none"> ▪ Body of the appliance: steel ▪ Cover of the appliance: metal casing with convection openings ▪ Integrated fuel hopper (ca. 23 kg pellet mass) ▪ Cleaning spiral in the 4 heat exchanger pipes (manual operation) ▪ Burner pot, see section 4.10 ▪ Steel firebox with concrete plates (Vermiculite) ▪ Automatically fed up with auger ▪ Operation only with closed door ▪ Manual deashing ▪ Bottom grate is integrated in the burner pot

		<ul style="list-style-type: none"> ▪ Ash pan below the burner pot ▪ Combustion air supply with induced draught fan ▪ Convection air with fan ▪ Automatical electric ignition ▪ Combustion in the burner pot ▪ Radiation shield between firechamber and pellet hopper (fire box heat shield) ▪ Bottom heat shield <p>For more details see drawings in enclosure B.</p>
4.10	Fuel Buner (Fire pot)	<p>Material: Cast iron Diameter 116 mm, height 90 mm</p> 
4.11	Air inlet	<p>1. through the combustion air supply, see section 4.14 and 2. through 3 openings (50 % open) in the front below the fire door, see photo below</p> 
4.12	Operation method	Not room sealed operation
4.13	Flue gas connector	Flue gas spigot for rear connection (outer diameter 80 mm)

<p>4.14</p>	<p>Combustion air supply</p>	<p>Pipe connection in the back wall (outer diameter 48 mm) with maximum open reduction element, see photo below. Through this opening combustion air is supplied to the burner pot in the fire box.</p> 
<p>4.15</p>	<p>Equipment</p> <p>Controller system (hard- and software)</p> <p>Ignition device</p> <p>Flue gas fan</p> <p>Convection air fan</p> <p>Auger motor</p> <p>Temperature sensor (flue gas)</p> <p>Temperature sensor (fuel hopper)</p> <p>Temperature sensor (room temperature)</p> <p>Hopper switch</p> <p>Pressure control device</p> <p>Wifi module</p> <p>Infrared remote control</p>	<p>see Annex C</p> <p>see Annex C</p> <p>see Annex C</p> <p>see Annex C</p> <p>see Annex C</p> <p>see Annex C</p> <p>no information available</p> <p>no information available</p> <p>not existing on the test stove</p> <p>see Annex C</p> <p>not existing on the test stove</p> <p>not existing on the test stove</p>



4.16	Control adjustments for		Nominal heat output	Partial heat output	
	runtime feeding screw	s	4.2	1.8	
	break interval feeding screw	s	1.8	4.2	
	flue gas fan (max. 230 V)	V	180	154	
	hot air blower (max. 230 V)	V	230	230	
	cleaning time (every x minutes the pellet feeding screw stops for y seconds, the combustion burner can burn free.		Time Span: x= 20 Min Cleantime: y = 15 Sec	Time Span: x = 30 Min Cleantime: y = 12 Sec	
4.17	Minimum distance to combustible materials				
	appliance to rear wall		100 mm		
	appliance to side wall		150 mm		
	appliance to floor		20 mm (bottom appliance - floor, height of feet)		
	appliance to front		800 mm		
4.16	Marking	<p>The final type plate has not been available for test. The type plate must contain as a minimum the following information:</p> <ul style="list-style-type: none"> • CE-Symbol in order to directive 93/68/EWG ¹⁾ • manufacturer's name • last two digits of the year in which the marking is affixed ¹⁾ • the standard number: EN 14785 • the type or the model • description of the product ¹⁾ • emission of CO in combustion products ¹⁾ • flue gas temperature °C ¹⁾ • efficiency at nominal heat output ¹⁾ • nominal heat output in kW or W ¹⁾ • the space heating output in kW or W • the water heating output in kW or W (where relevant) • the maximum water operating pressure, in bar (where relevant) • whether or not the appliance can be used in a shared flue • permissible fuels ¹⁾ • the minimum distance to adjacent combustible materials, in mm ¹⁾ • the words "use only recommended fuels" • advice: read and consider the instructions <p>¹⁾ obligatory content according to DIN EN 14785, Annex ZA</p>			

5 Performance of the test

The initial type test in accordance to DIN EN 14785, Annex ZA included the following parameters

- fire safety
- emission of combustion products
- release of dangerous substance
- surface temperature
- thermal output
- energy efficiency
- flue gas temperature

The description of the test assembly, the test results and the list of measurement devices are documented in enclosure A of this test report.

A description of the test procedure is given in the European standard as well as in the enclosures A of this test report.

The measurement and evaluation of the emissions OGC, NO_x and dust was carried out in accordance with DIN EN 16510-1:2018-11 "Residential solid fuel burning appliances - Part 1: General requirements and test methods".

The test of the electrical safety, the electromagnetic compatibility, the appliance instruction and the marking was not part of the test order.

The assessment regarding the release of dangerous substances was made on the basis of a visual inspection. During the test at nominal heat output and the safety test it was proven that in the combustion process no dangerous substances are released in critical amount in the surroundings.

For the test of the nominal heat output and partial heat output the control parameters were used as given in the table in section 4.16. The test of the requirements at lower or higher control parameters according to the table in section 4.16 was not part of the test order. The nominal heat output corresponds also to the maximum output. So the test of fire safety was performed together with the test of nominal heat output because the settings for nominal heat output and maximum possible heat output are identical.

The test of the requirements for safety was performed only in accordance with the test installation as free standing room heater described in Annex A14. The test of other installation situations was not part of the order.

The requirements in terms of temperatures in the fuel hopper in the safety test, in case of power failure and in case of convection fan failure were performed. To avoid back burning four devices (drop chute, two temperature sensors (outer surface of the pellet hopper and flue gas temperature), differential pressure flue outlet - combustion chamber) are provided according to the manufacturer. This fulfills the not quantified requirements of the standard EN 14785, chapter 5.5. Whether these safety devices cover all possible cases and foreseeable incidents / component failures and also signal failures in the controller (hardware and software), which may cause back burning in the fuel hopper, is not requested by EN 14785 and was not part of the test order.

Further tests were not part of the order.

6 Summary

The	residential space heating appliance, fired by wood pellets according to DIN EN 14785
type	HLP 3602
client	Schenger GmbH Austr. 92 74076 Heilbronn
manufactured by the company	Ningbo Hongsheng Fireplace Co. Ltd Yuyao City P.R. China
imported by the companies	Schenger GmbH Austr. 92 74076 Heilbronn
and	OneUp France Poêles STRAUSS 15 Avenue des Fleurs France - 52000 CHAUMONT

was tested according to the basis of test mentioned in clause 2.

The result of the examination is:

The essential requirements according to appendix ZA.1 of DIN EN 14785 for wood pellet stoves are fulfilled if the following amendments have been applied:

- The control parameters for nominal heat output and partial heat output according to the table in section 4.16 must be preset and must be secured. These parameters shall not be adjusted by the installer or operator
- The requirements specified in Annex A have to be fulfilled

Further tests of reliability, even in terms of safety against backburning into the fuel hopper were not part of the test order.

The results of this test report have to be considered in the documentation and the labeling of the manufacturer.

The further test results are documented in detail in enclosure A of this test report.

The initial type test by the Notified Body within the procedure of the system of assessment and verification of constancy of performance for CE marking has been carried out with positive result if the above mentioned amendments are fulfilled. All other tasks in accordance with DIN EN 14785 Annex ZA.2, such as the factory production control, the electrical safety (LVD), the electromagnetic compatibility (EMV), the requirements regarding the appliance instructions and the marking have to be fulfilled.

National rules for use and local applicable installation conditions must be met.

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Remark:

Notwithstanding from page 1 this test report may be used also without accompanying enclosures, otherwise, however, completely